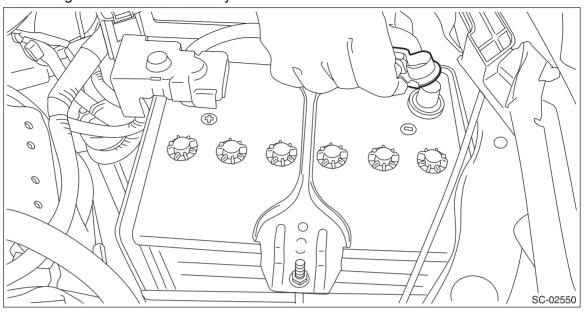
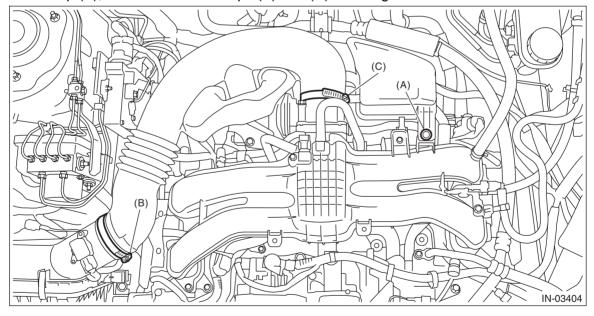
# 2. Throttle Body

## A: REMOVAL

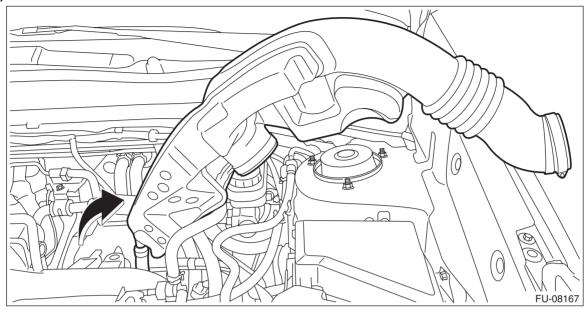
1) Disconnect the ground cable from battery.



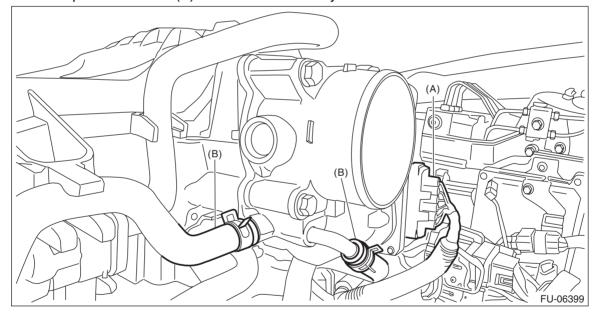
- 2) Lift up the vehicle.
- 3) Remove the under cover. <Ref. to EI-32, REMOVAL, Front Under Cover.>
- 4) Drain approximately 3.0 L (3.2 US qt, 2.6 Imp qt) of coolant. <Ref. to CO(H4DO(w/o HEV))-16, DRAINING OF ENGINE COOLANT, REPLACEMENT, Engine Coolant.>
- 5) Remove the clip (A), and loosen the clamps (B) and (C) securing the air intake boot.



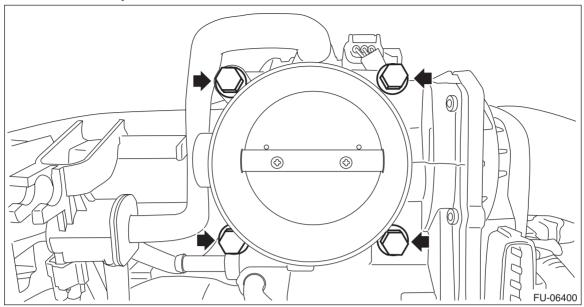
6) Remove the air intake boot from the air cleaner case (rear) and throttle body, and move it to the left side wheel apron.



- 7) Disconnect the connectors (A) from the throttle position sensor.
- 8) Disconnect the preheater hose (B) from the throttle body.



9) Remove the throttle body from the intake manifold.



# **B: INSTALLATION**

Install in the reverse order of removal.

NOTE:

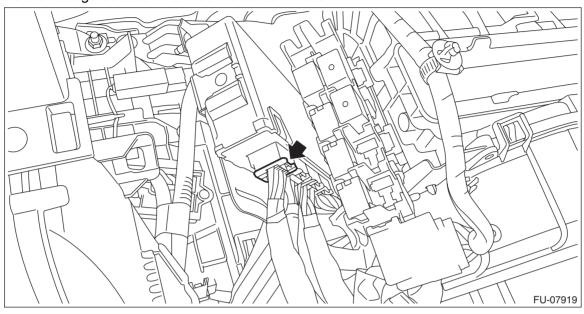
Use a new gasket.

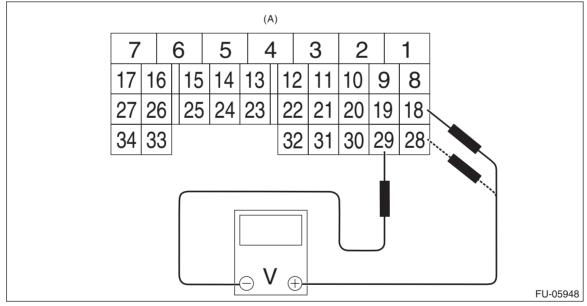
Tightening torque: 8 N⋅m (0.8 kgf-m, 5.9 ft-lb)

## C: INSPECTION

### 1. THROTTLE SENSOR (METHOD WITH CIRCUIT TESTER)

- 1) Remove the glove box. <Ref. to EI-78, REMOVAL, Glove Box.>
- 2) Turn the ignition switch to ON. (engine OFF)
- 3) Measure the voltage between ECM connector terminals.





#### (A) To ECM connector

Throttle sensor	Accelerator pedal	Terminal No.	Standard
Main	Not depressed (full closed)	18 (+) and 29 (-)	Approx. 0.6 V
	Depressed (full opened)		Approx. 4.0 V
Sub	Not depressed (full closed)	28 (.) and 20 (.)	Approx. 1.5 V
	Depressed (full opened)	28 (+) and 29 (-)	Approx. 4.2 V

<sup>4)</sup> After inspection, install the related parts in the reverse order of removal.

### 2. THROTTLE SENSOR (METHOD WITH SUBARU SELECT MONITOR)

- 1) Turn the ignition switch to ON. (engine OFF)
- 2) Read the throttle opening angle signal and voltage of throttle sensor using Subaru Select Monitor. <Ref. to EN(H4DO w/o HEV)(diag)-37, DISPLAY ENGINE CURRENT DATA, OPERATION, Subaru Select Monitor.>

Throttle sensor	Throttle opening angle signal	Standard
Main	0.0%	Approx. 0.6 V
Iviaiii	100.0%	Approx. 4.0 V
Sub	0.0%	Approx. 1.5 V
Sub	100.0%	Approx. 4.2 V

#### 3. OTHER INSPECTIONS

- 1) Check that the throttle body has no deformation, cracks or other damages.
- 2) Check that the preheater hose has no cracks, damage or loose part.